

ABSTRACT OF THE DISCLOSURE

A molded seat assembly comprises an insert having an upper and a lower surface, a peripheral edge, and a ridge disposed adjacent to the peripheral edge. A seat portion comprised of a plastic material is molded directly to the insert whereby the plastic material
5 contacts the peripheral edge, the ridge, the upper surface melts or softens the peripheral edge, the ridge and the upper surface forming both a cohesive bond and a locking engagement between the seat portion and the insert.

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